



MATERIAL SAFETY DATA SHEET

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1- COMMERCIAL NAME : Aka-Seal 716 Epoxy Hardener

Do not handle this material until the manufacturer's safety precautions have been read and understood! Regulations require that all employees be educated & trained on the Material Safety Data Sheets for all products with which they come in contact.

2- COMPOSITION/INFORMATION ON INGREDIENTS :

CHEMICAL NAME	C.A.S No.	QTY%
1. Xylene	1330-20-7	40-50
2. Nonylphenol	84852-15-3	20-40
3. Aminoethyl Piperazine	140-31-8	10-20

3- HAZARDS IDENTIFICATION :

- Danger! Flammable liquid and vapor
- Target Organs - eyes, skin, lungs
- Corrosive to eyes and skin; may cause skin sensitization
- Irritant to skin, eyes, and respiratory system
- Causes gastrointestinal irritation and possibly burns if swallowed
- May cause severe chronic toxicity

4- FIRST AID MEASURES :

- **Where a serious accident occurs, seek medical advice immediately.**
- **Change any soiled clothing immediately.**
- **In case of eye contact** : open eyelids as far as possible and flush with large quantities of water for at least 15-20 minutes. Seek immediate medical attention.
- **In case of skin contact** : physically remove the product and wash skin thoroughly with soap and water. Seek immediate medical attention if irritation develops.
- **In case of swallowing** : ***DO NOT*** induce vomiting unless directed by physician. Contact Poison Control and seek immediate medical attention.
- **In case of inhalation** : remove the patient from the contaminated area, give oxygen if necessary. Consult physician if after-effects occur.

5- FIRE-FIGHTING MEASURES :

5-1 Fire-extinguisher types :

- Use : chemical foam, CO₂, powder. Where the fire is of major proportions, water spray may also be used.

5-2 Specific fire and explosion risks :

Flammable Mixture! May generate air/vapor mix which may be flammable and/or explosive (the vapor is heavier than the air) Xylene (LEL - 1.1%; UEL - 6.6%) Flash point: 79F (26C); Auto-Ignition Temp - 870F (465C)

5-3 specific protective measures during firefighting :

Firefighting personnel should be equipped with insulated, autonomous respiratory protection equipment.

COMMERCIAL NAME : Aka-Seal 716 Epoxy Hardener**6- ACCIDENTAL RELEASE MEASURES :****6-1 Individual protection :****Remove all sources of ignition, heat, or open flames.**

Wearing of suitable protective clothing and protective equipment for face/eyes; wear suitable respiratory equipment if ventilation is insufficient. Remove non-essential personnel from the spill area.

6-2 Environmental protection : Please see § 12**6-3 Decontamination procedures :**

- Contain spilt material in order to avoid its transfer to sewers or rivers and streams.
- Physically remove the material.
- Cover material with sand, earth, or any other similar absorbent material in order to soak product up. The resulting mix may then be shoveled into cans and removed for disposal (see §13).

7- HANDLING AND STORAGE :**7-1 Handling :**

- Inform personnel of risks associated with the product, the precautions to be taken and procedures to follow where an accident occurs.
- **Remove all sources of ignition (open flame, or smokers)**
- Observe personal hygiene rules to avoid contact with eyes and skin.
- Avoid inhaling vapors produced by the material, **especially when heated and/or sprayed.**
- Install showers and eye baths ("fountain" type).
- Ensure sufficient ventilation, including appropriate local air extraction, in order to comply with workplace exposure limits.
- Wash hands thoroughly at beginning of every work break and at the end of the working day.
- Work stations and the general working area must be kept perfectly clean.
- Avoid exposure to the product of persons having suffered from eczema or still suffering from any skin condition, wound, cut or irritation.

7-2 Storage :

- Keep the material hermetically sealed in its original packaging, protected from humidity and at a temperature between 59 and 77°F / 15 and 25°C in a well-ventilated storage facility.
- Ensure that the floor of the storage area is impermeable and concave in profile in order to provide effective containment.
- Keep the product away from food.
- Reproduce labeling on all new packs where original packaging is divided.

8- EXPOSURE CONTROLS/PERSONAL PROTECTION :**8-1 Exposure controls :**

Always maintain workplace airborne contaminants to the lowest possible levels.

8-2 Personal protection :

- respiratory protection : NO, when vapors are below PEL recommendations. Recommended if product is heated and/or sprayed.
- eye protection : YES, recommend chemical-splash proof goggles with faceshield
- skin protection : YES, protective gloves, such as nitrile, butyl, PVC, rubber, or neoprene

Do not mix work clothing and normal clothing. Wash hands thoroughly at beginning of every work break and at the end of the working day.

COMMERCIAL NAME : Aka-Seal 716 Epoxy Hardener**9- PHYSICAL AND CHEMICAL PROPERTIES :**

Physical state : liquid

Color : clear amber

Odor : mild-ammonia odor

pH : not established

Flash point : 79°F / 26°C

Decomposition temperature : > 392°F / 200°C

Specific gravity : 0.91

VOC Content: <106 g/l (10.5%) tested according to EPA Method 24 with Aka-Seal 716 Resin

Solubility : in water (low); in solvents (yes) - in many organic solvents

10- STABILITY AND REACTIVITY :**10-1 Dangerous decomposition by-products :**

- These are non-existent if storage and handling rules are followed (please see also § 5-2).
- Carbon monoxide and/or carbon dioxide in fire. Irritating and toxic fumes at elevated temperatures.
- Ammonia when heated. Nitric Acid in fire.

10-2 Hazardous reactions with :

- Do not allow uncontrolled reactions with epoxy resins, strong acids, anhydrides, isocyanates or strong oxidizing agents.
- Do not place product in contact with nitrocellulose or halo hydrocarbon derivatives.

11- TOXICOLOGICAL INFORMATION :

Effects on eyes : may cause severe ocular irritation. Vapors may also cause eye irritation and pain.

Effects on skin : corrosive, a single short exposure may cause skin irritation. Contact of undiluted product with skin may cause severe irritation and pain; may cause burns, necrosis, or permanent injury.

Inhalation : excessive exposure may cause irritation to the upper respiratory tract and mucous membranes. May lead to sensitization or respiratory system or asthma in predisposed individuals.

Ingestion : may cause gastrointestinal irritation or ulceration. May cause irritation of mouth, throat, and stomach.

Xylene - Dermal (LC50-rabbit): 2000 mg/kg; Ingestion (LD50 - rat) >500 mg/kg

Nonylphenol - Dermal (LC-rabbit): 2140 mg/kg; Ingestion (LD50- rat) 1300 mg/kg

Aminoethyl Piperazine - Dermal (LD50-rabbit): 880 mg/kg

12- ECOLOGICAL INFORMATION :

Ecotoxicity : Xylene is toxic to fish food organisms.

Environmental fate : waste from this product may present long term environmental hazards, thus landfill disposal is not acceptable (see below).

13- DISPOSAL CONSIDERATIONS :

All disposal methods must be in compliance with all Federal, State/Provincial and local regulations. Regulations may vary in different locations. Waste characteristics and compliance with applicable laws are the responsibility solely of the waste generator (D001). Empty containers may not be disposed of unless any remaining material adhering to the internal walls has been removed (see § 6.3).

COMMERCIAL NAME : Aka-Seal 716 Epoxy Hardener**14- TRANSPORT INFORMATION :****DOT Regulations/Information :****Proper Shipping Name :** Flammable, Liquids, Corrosive, N.O.S. (Xylene, Alkyl phenol)**UN/NA No. :** 2924**Packing Group :** III**Hazard Class :** 3,8**Internal label :** H0272220**15- REGULATORY INFORMATION :****US Federal Regulation :****Toxic Substances Control Act (TSCA) :**

All components are included in the EPA Toxic Substances Control Act Chemical Substance Inventory.

OSHA Hazard Communication Standard Hazard Classes :Hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.
(Flammable, Corrosive, Skin Sensitizer, Toxic by skin absorption.)**OSHA PEL/TWA :** Xylene - TWA 100ppm; STEL 150ppm**ACGIH TLV/TWA :** Xylene - TWA 100ppm; STEL 150ppmAdditional Recommended Exposure Limits : Xylene - 8hr. time weighted permissible exposure - 435mg/M3;
short term exposure limit (15 minutes) - 655mg/M3**EPA SARA Title III Section 313 Toxic Chemicals :** Xylene 1330-20-7 40-50%**16- OTHER INFORMATION :****HMIS Ratings:****Health. Flammability. Reactivity****Health 3 / Fire 3 / Reactivity 0****Ratings Key: 4 = Highest hazard, 0 = Lowest hazard, * = Chronic Health Hazard****REVEALING MODIFICATION : A7.PDF**

Revised : 9/22/2010 Supersedes sheet : 3/10/2010 This sheet provides a complement to the product use instructions but does not replace them. The information it contains is based on our current knowledge of the product concerned at the date of drafting. That information is given in good faith and does not in any circumstances remove from the user his duty to be aware of and to follow all legal regulations and statutes covering his activities. The user takes sole responsibility for application of safety measures covering the use of the product he is aware of. We also draw the user's attention to the risks attached to any use of the product for applications for which it was not designed.
03/2006